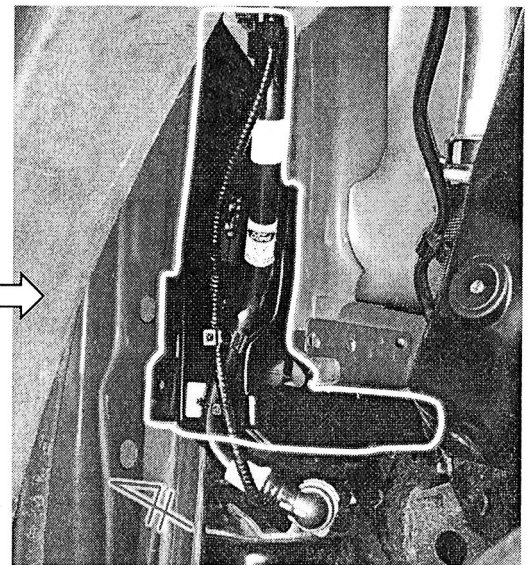
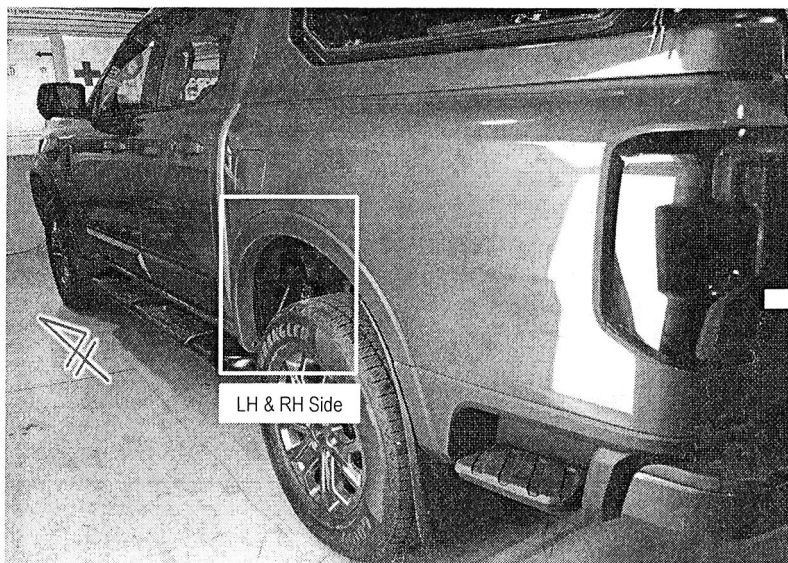


# Maxliner Tub Load Brackets Installation Instructions



Picture shown LHS

## Installation Times



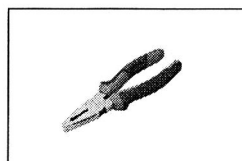
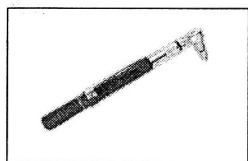
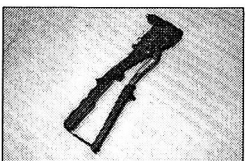
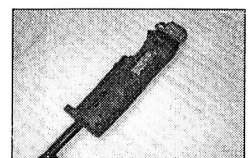
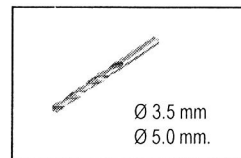
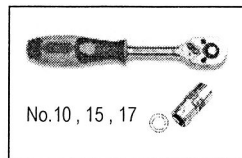
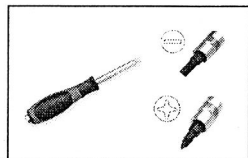
Double Cab

60 mins

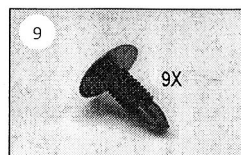
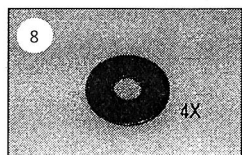
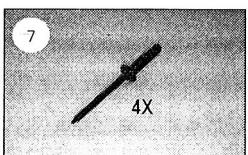
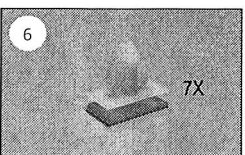
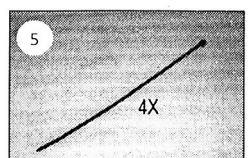
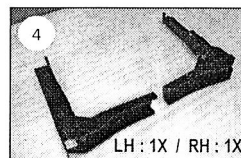
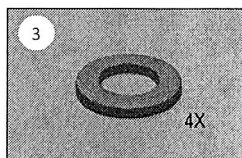
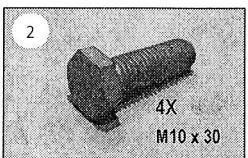
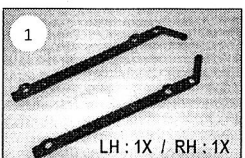


1X

## Tools use



## Component parts

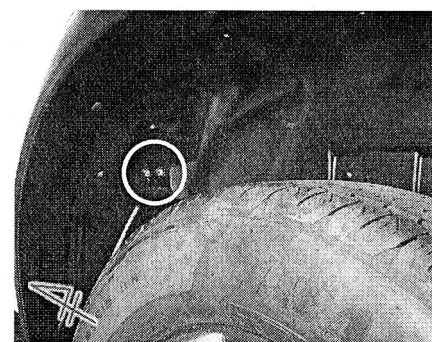
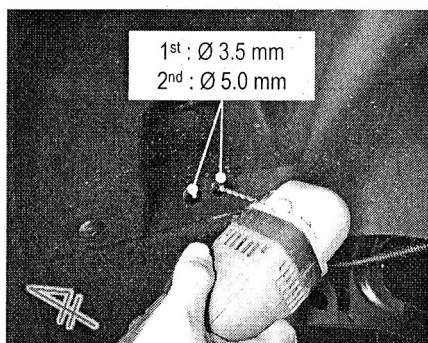
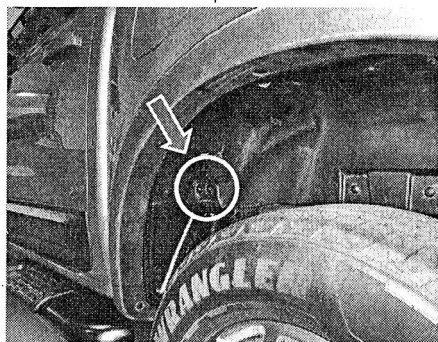


**1** Remove Original Rivets (2X). Repeat for RHS

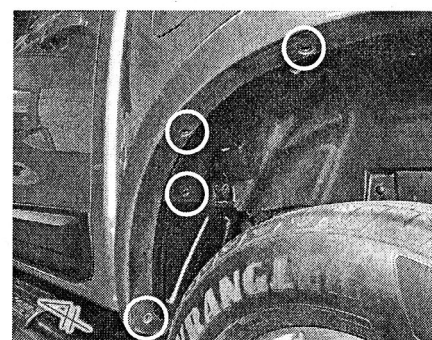
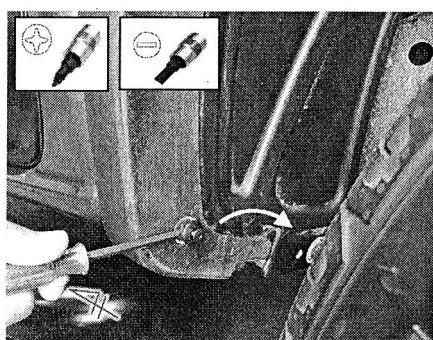
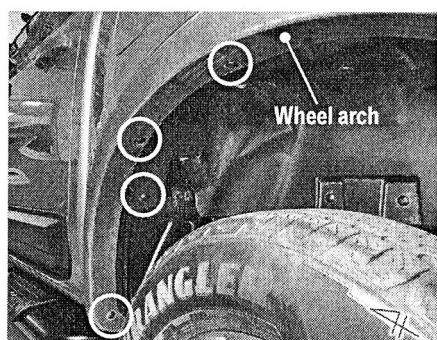
1<sup>st</sup> : Ø 3.5 mm.

2<sup>nd</sup> : Ø 5.0 mm.

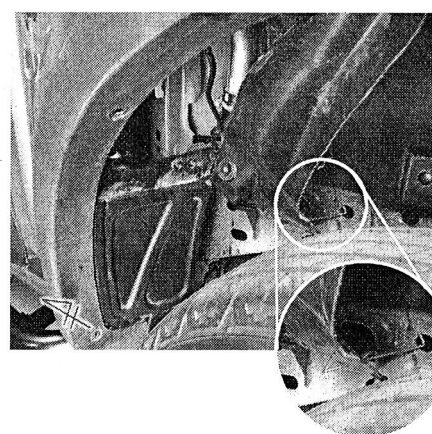
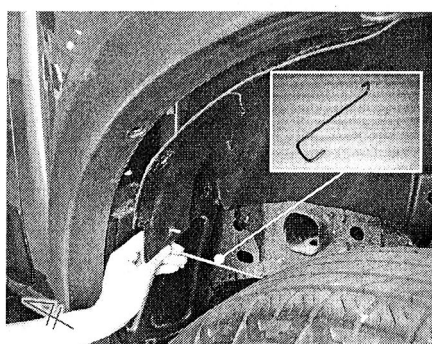
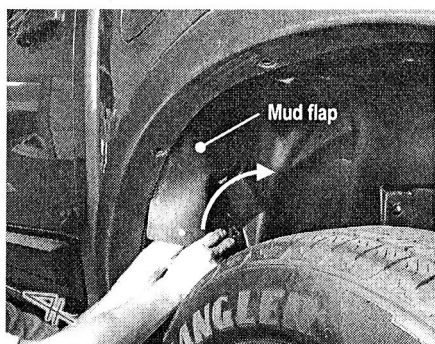
**Note** : Drill slow speed.



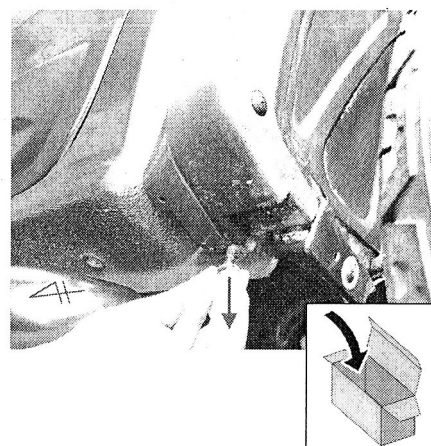
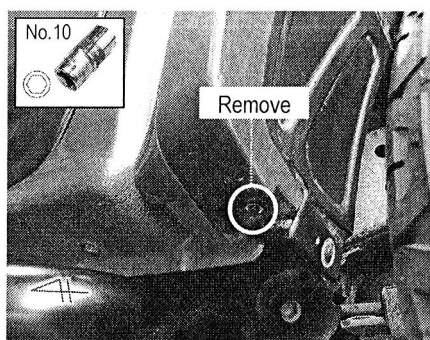
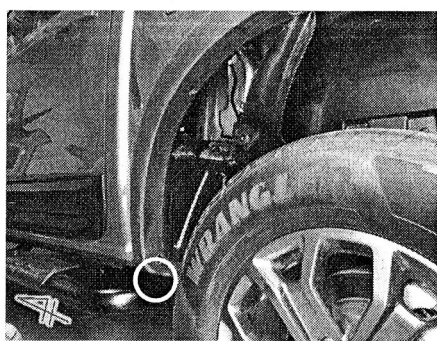
**2** Remove Original Clips (4X) from Wheel arch . Repeat RHS



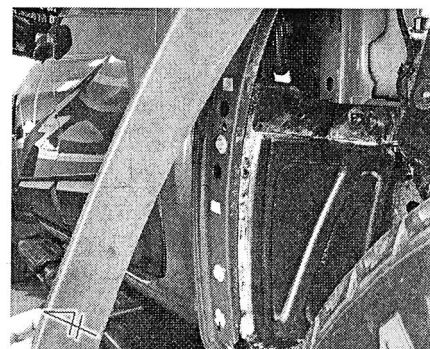
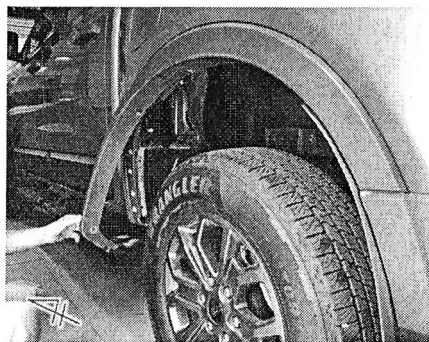
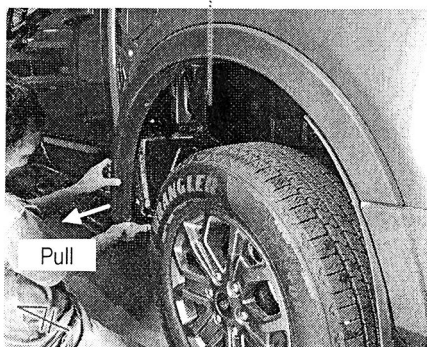
**3** Pull back & Hold Mud flap by Special Tool. Repeat RHS



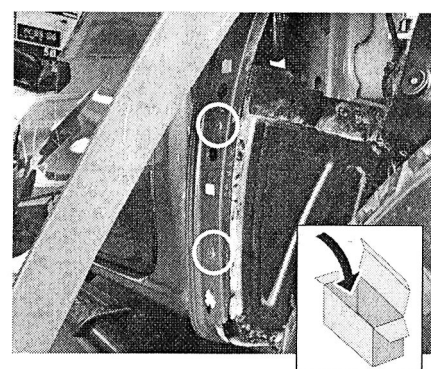
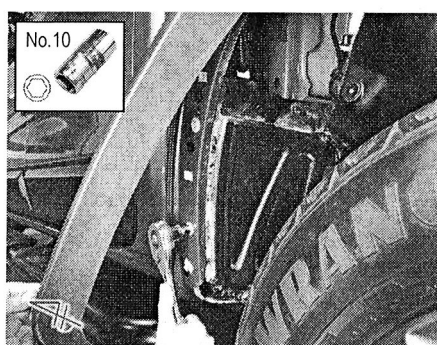
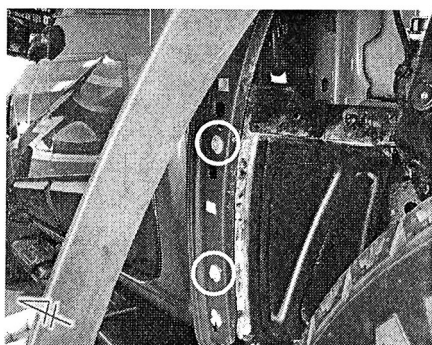
**4** Remove Hex bolt M6 x 30 (1X) under Wheel arch and keep its . Repeat RHS



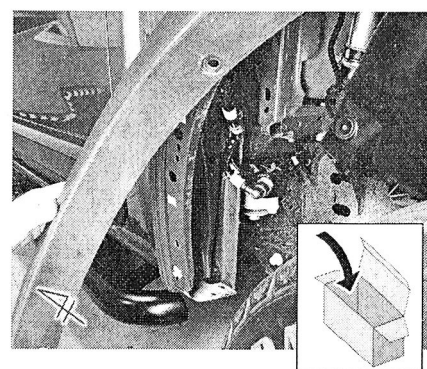
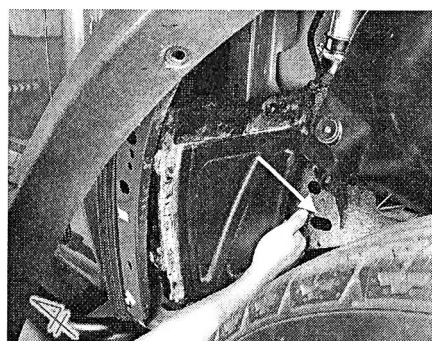
- 5** Pull out Wheel Arch about Half (Not pull it all out). Repeat RHS



- 6** Remove Bolts M6 x 30 (2X) and Keep its. Repeat RHS

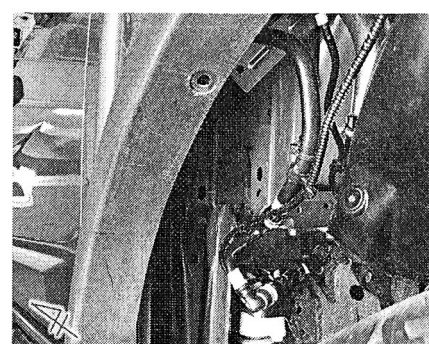
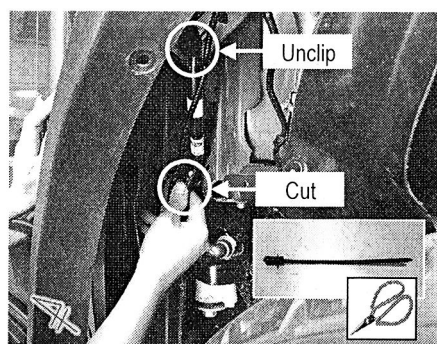
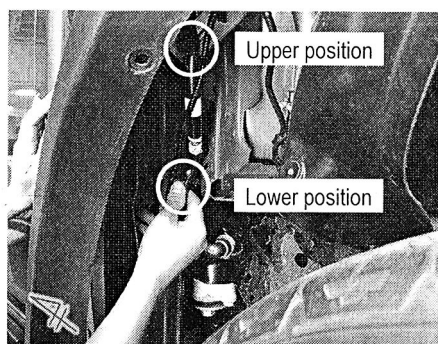


- 7** Remove Lower Mud flap and Keep its . Repeat RHS

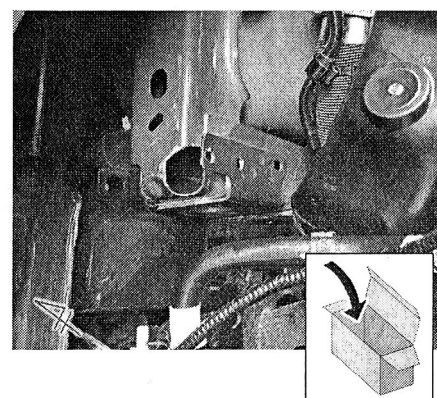
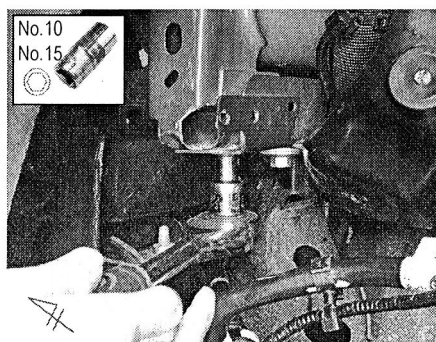
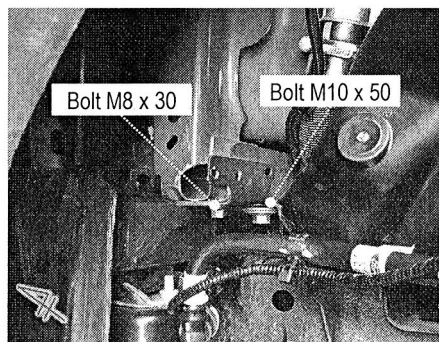


- 8** Unclip and Cutting cable tie 's Fuel Vent Hose from Original Bracket . LHS Only

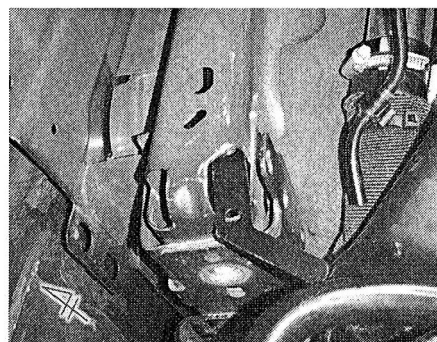
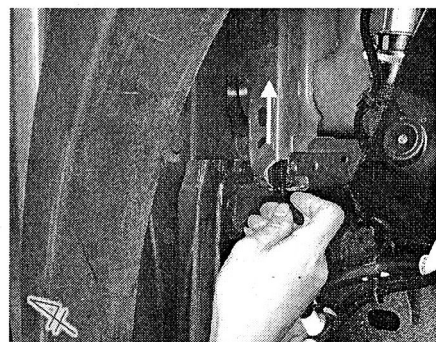
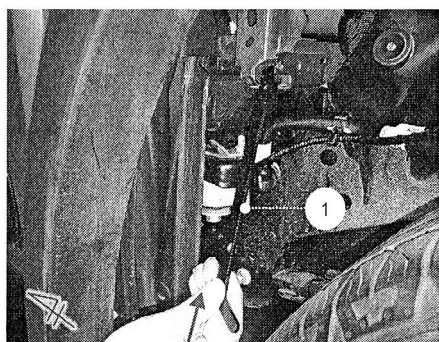
**Note :** Cutting cable tie only Lower position.



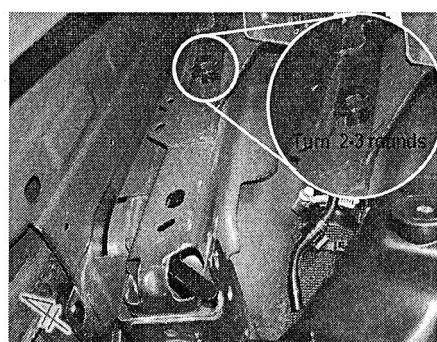
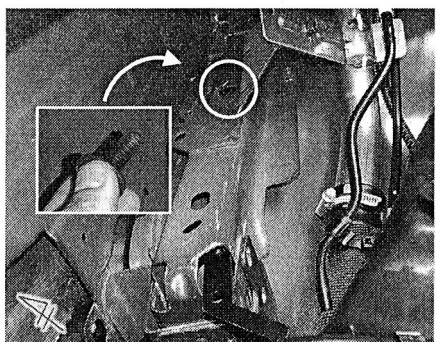
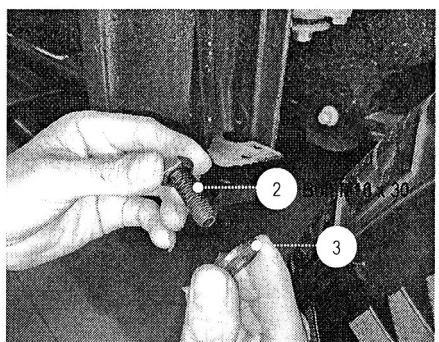
**9** Remove Original Bolts under Tub 's Structures and Keep its . Repeat RHS



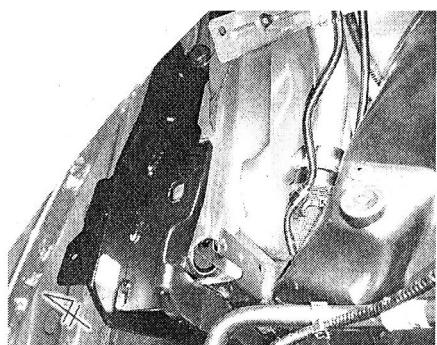
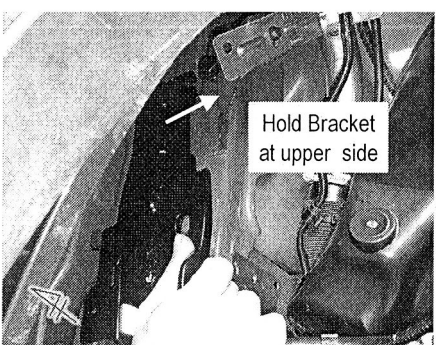
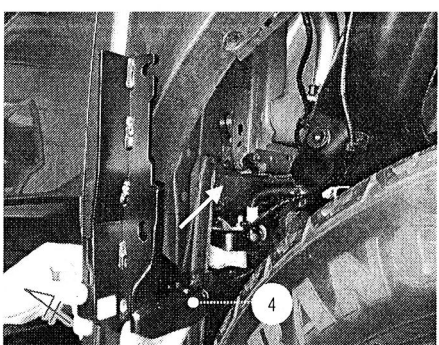
**10** Insert Nut Plate in Tub 's Structures . Repeat RHS



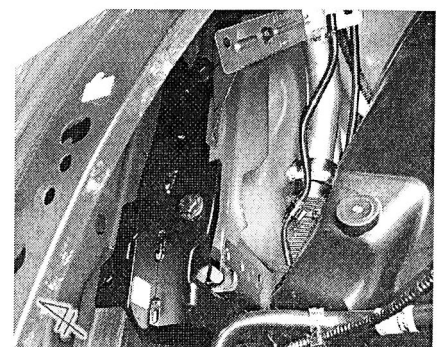
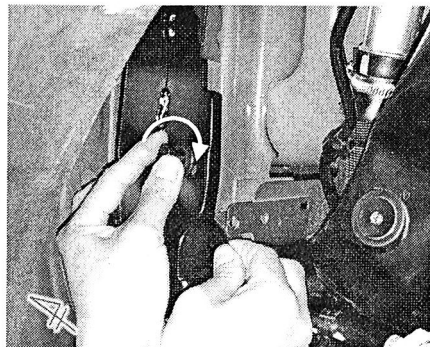
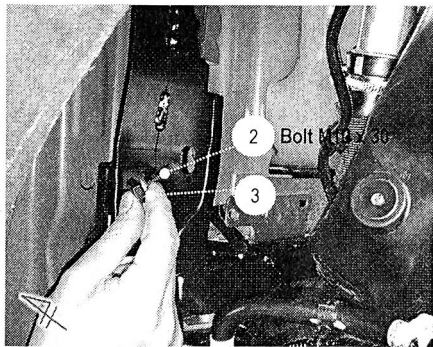
**11** Turn 2-3 rounds Hex bolt M10 x 30 and Washer (to hold Nut Plate).  
DO NOT tighten Hex bolt . Repeat RHS



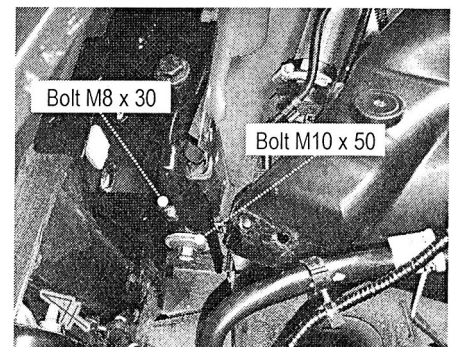
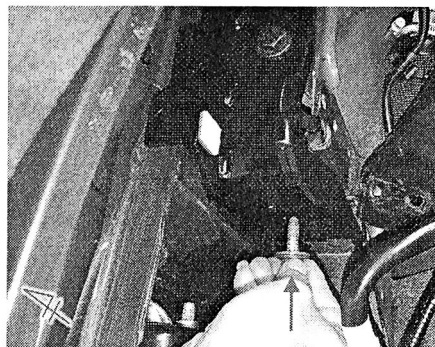
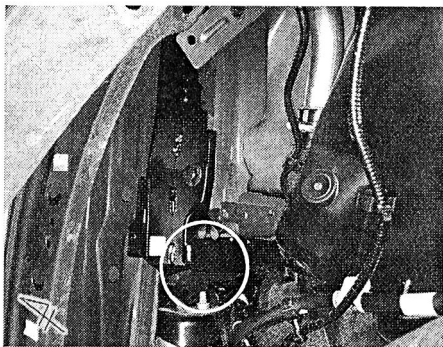
**12** Install Maxliner Tub Load Brackets  
DO NOT tighten Hex bolt. Repeat RHS



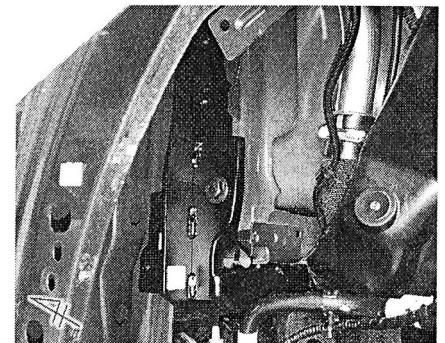
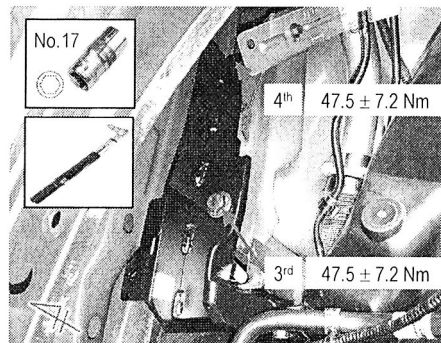
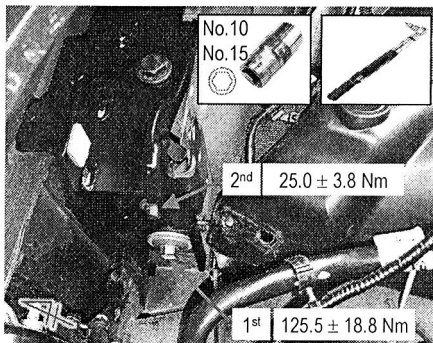
**13** Turn Fastening Hex bolt M10 x 30 and Washer by Hand. Repeat RHS



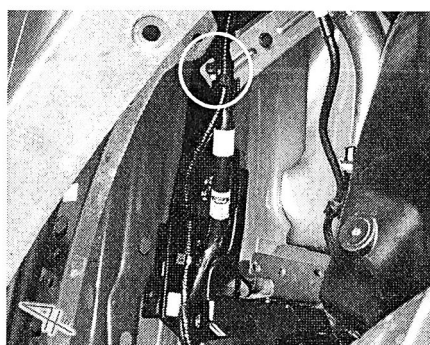
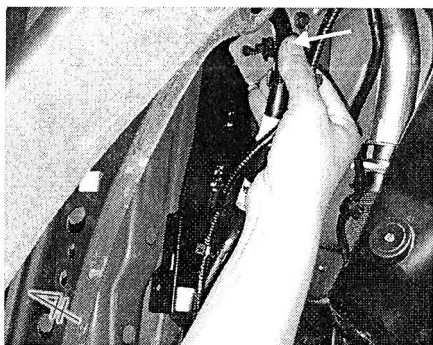
**14** Turn Fastening Original Bolts under Tub 's Structures by Hand. Repeat RHS



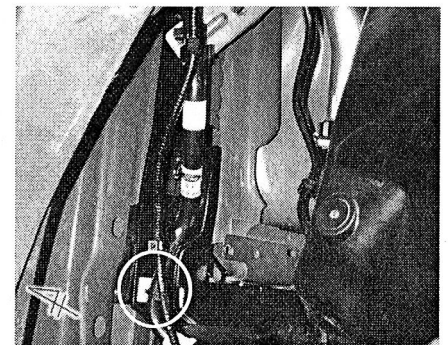
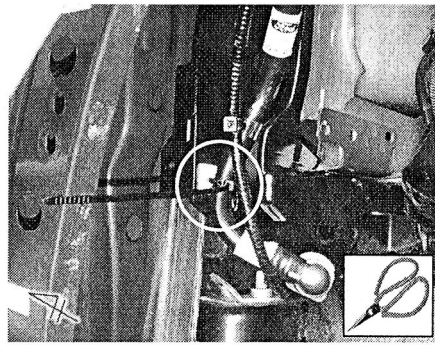
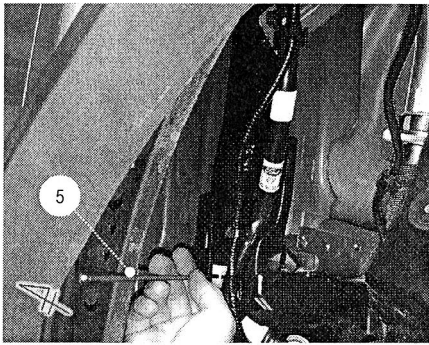
**15** Tighten & Torque Hex Bolts . Repeat RHS




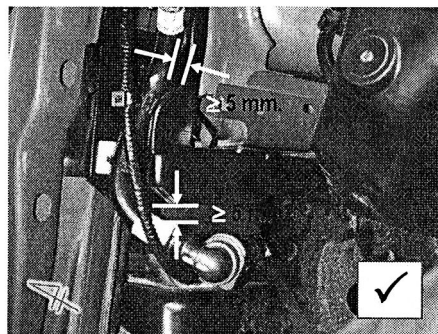
**16** Re-position Fuel Vent Hose and Assembly Original clip at Upper position. LHS Only



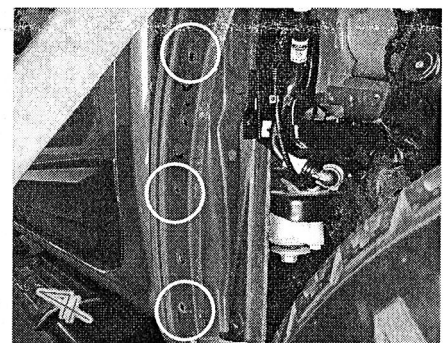
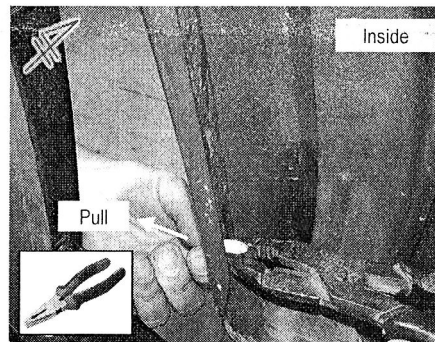
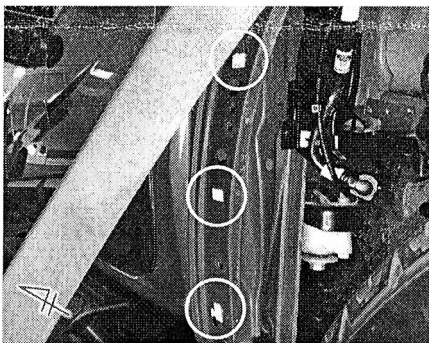
**17** Assembly New Cable tie to mount base and Tight cable tie to Fuel Vent Hose at Lower position . LHS Only



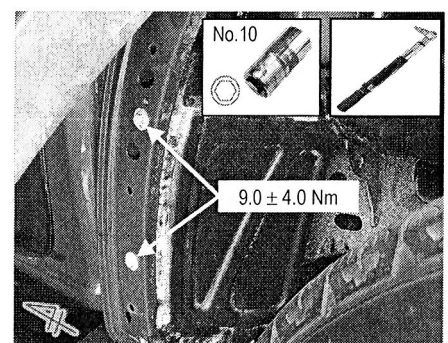
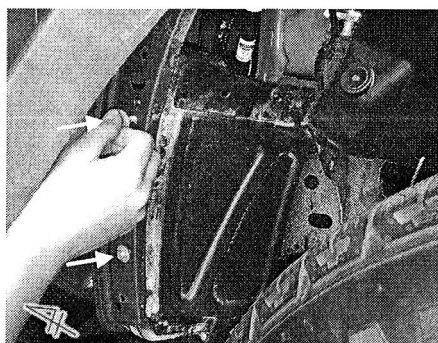
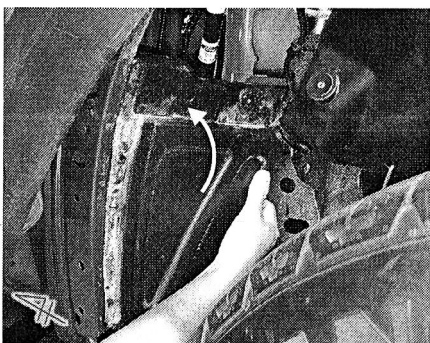
 Ensure Fuel Vent Hose not contact Maxliner Tub Load Brackets



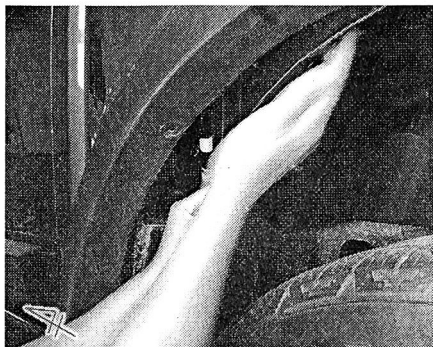
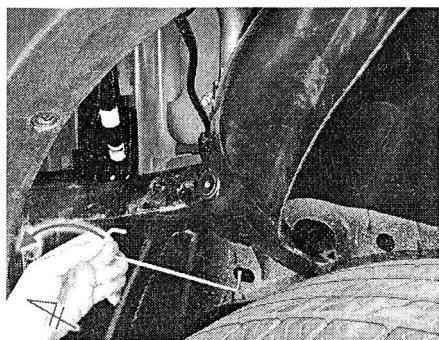
**18** Remove Clips (3X) as shown in the picture . Repeat RHS



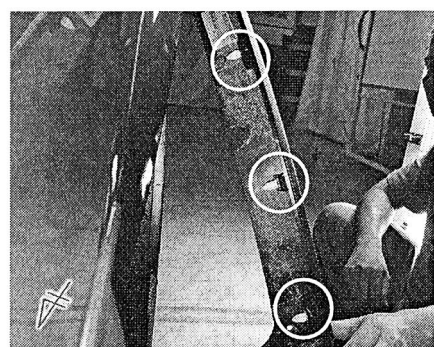
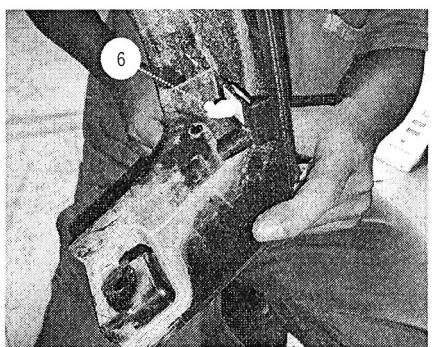
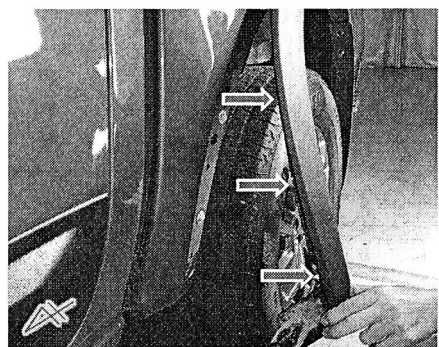
**19** Install Lower Mud flap . Tighten & Torque Hex Bolts (2X) . Repeat RHS



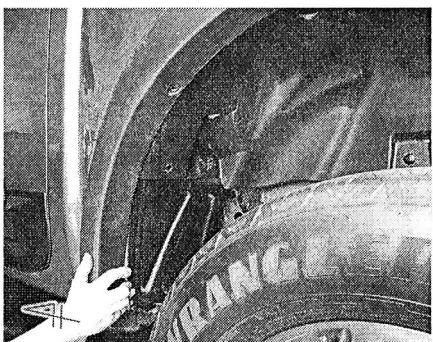
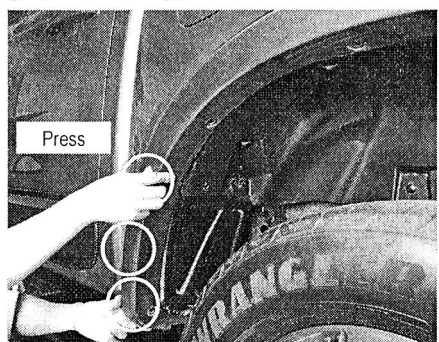
**20** Remove Special Tool and Push Mud flap back in to position . Repeat RHS



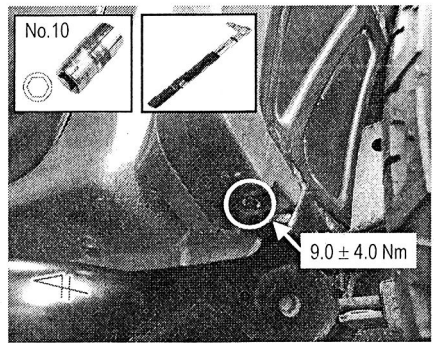
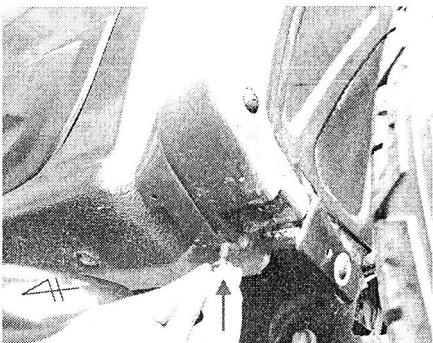
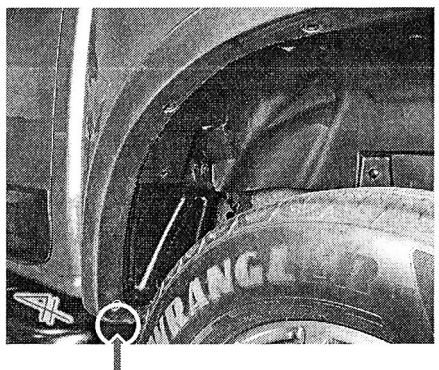
**21** Install New Clips (3X) inside Wheel arch . Repeat RHS



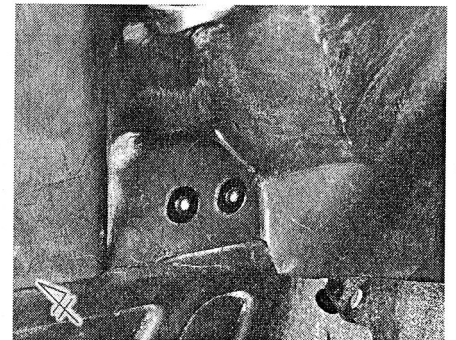
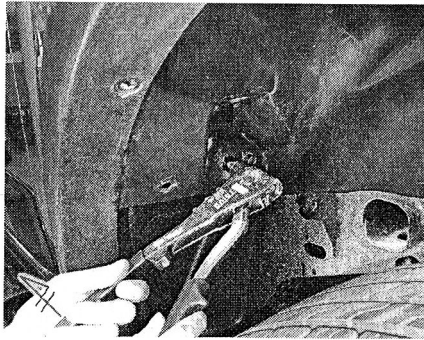
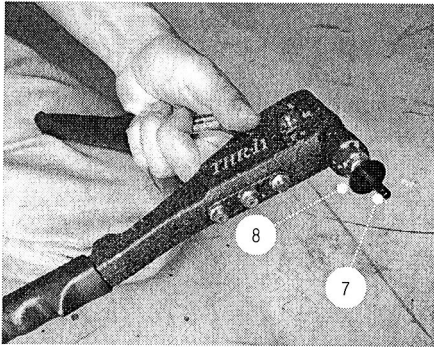
**22** Install Wheel arch . Repeat RHS



**23** Fasten & Torque Hex Bolts M6 x 30 under Wheel arch . Repeat RHS



**24** Install New Rivets & Plain washer (2X) . Repeat RHS



**25** Install New Clips (4X) . Repeat RHS

